



Instructions for the use of epoxy primer supplied in drums

1 - THE EPOXY PRIMER IS SUPPLIED IN DRUMS. THE CONTENT OF THE DRUMS IS APPROX. 25 KOS FOR THE RESIN (LARGER DRUM) AND 5 KOS FOR THE HARDNER (SMALLER DRUMS). THE DIFFERENT SIZE OF THE DRUMS IS IN FUNCTION OF THE MIXING RATIO OF COMPONENTS A:B. THE DRUMS ARE SEALED BY REMOVABLE STEEL COLLAR. **KEEP THE DUMS SEALED WHEN NOT IN USE!**

2 - THE EPOXY PRIMER SHALL BE APPLIED ON SHOT-BLASTED AND PREHEATED BARE SURFACE OF THE WELD JOINT (PLEASE REFER TO INSTALLATION MANUAL FOR DETAILED INSTRUCTION ON STEEL SURFACE PREPARATION) BEFORE THE INSTALLATION OF THE SLEEVE. **HANDLE THE EPOXY RESIN WITH PROTECTIVE GLOVES SUPPLIED WITH THE KIT!**

3 - USE THE SPECIAL SPOON (DISHER – picture) TO PUT FOUR DOSES OF RESIN (WHITE COLOR) INTO THE CUP. LEVEL CAREFULLY THE DISHER WITH THE WOODEN STICK TO ASSURE CORRECT DOSING WEIGHT.

4 - USE THE LADLE (picture 2 below) TO PUT ONE DOSE OF HARDNER (BLACK COLOR) INTO THE CUP

5 - MIX CAREFULLY THE RESIN AND THE HARDNER IN THE CUP (picture 3 below) TILL THE MIXTURE BECOMES HOMOGENEOUSLY WHITE-GREY.

6 - POUR THE COMPOUND ON THE STEEL SURFACE OF THE JOINT AND SMEAR CAREFULLY WITH THE SUPPLIED PAD OVER THE ENTIRE STEEL SURFACE IN ONE LAYER ONLY. CAREFULLY FILL THE INTERSTICES BESIDE THE WELD BEADS AND THE MILL COATING EDGES. DO NOT PAINT OVER THE MILL COATING.

7 - WRAP THE SLEEVE OVER THE WELD JOINT ACCORDING TO THE INSTALLATION INSTRUCTIONS.

(SEE DRUM AND TOOL PICTURE ATTACHED)

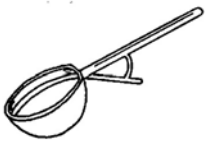


fig. 1



fig.2



fig.3

(ZIP-3: SCHEDE TECNICHE – INSTALLATION PRIMER DRUM – 5/2005)

